

1. Product and Company Identification

Name of the product UR-200

Identifier of the product UR-200

Uses recommended and restrictions Hardener for Printing Ink

Data of the manufacturer Sigma Inks (USA) 12800 Brookprinter place, Poway, CA 92064

USA

Telephone: (888) 424-9300 Website: www.sigmainks.com

Contact to the distributor: www.printexusa.com

Number of emergency Chemtrec (And.Or.): (800) 424-9300

Chemtrec (Out of USA.): (703) 527-3887

2. Hazards Identification

Classification of the product

Acute To. 4 (Inhalation - mist) Acute toxicity

Resp. Sens.1Respiratory sensitizationSkin Sens.1Skin sensitization

STOT SE 3(irritating to respiratory system) Specific target organ toxicity —

single exposure

Label elements

Identification of the substance or mix UR-200

Pictogram:

Signal Word: Danger

Hazard Statement:

H332 Harmful if inhaled.

H334 May cause allergy or asthma symptoms or breathing difficulties if

inhaled.

H317 May cause an allergic skin reaction.
H335 May cause respiratory irritation.

Precautionary Statements (Prevention):

P280 Wear protective gloves.

P271 Use only outdoors or in a well-ventilated area.

P260 Do not breathe mist or vapor.

P284 In case of inadequate ventilation wear respiratory protection.
P272 Contaminated work clothing should not be allowed out of the

workplace.

Precautionary Statements (Response):

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P312 Call a POISON CENTER or doctor/physician if you feel unwell.

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for

breathing.

P303 + P352 IF ON SKIN (or hair): Wash with plenty of soap and water.
P333 + P311 If skin irritation or rash occurs: Call a POISON CENTER or

doctor/physician.

P362 + P364 Take off contaminated clothing and wash it before reuse.

Precautionary Statements (Storage):

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

Precautionary Statements (Disposal):

P501 Dispose of contents/container to hazardous or special waste

collection point.

Hazards not otherwise classified

No specific dangers known if the regulations/notes for storage and handling are considered.

Emergency overview

WARNING:

May cause sensitization by skin contact.

MAY CAUSE RESPIRATORY TRACT IRRITATION.

HARMFUL IF INHALED.

Use with local exhaust ventilation.

Wear protective clothing.

3. Composition / Information on Ingredients

Chemical identity of the substance	Common or synonymous name	Number CAS	Impurities and additives	Percentage
1,6 Hexamethylene Homopolymer diisocyanate	Propanoic acid, 3- ethoxy-, ethyl ester	28182-81-2	-	70– 90 %
2-metoxi-1-acetate of methyl ethyl	2-Propanol, 1- methoxy-, acetate	108-65-6	-	15– 35 %

4. First-Aid Measures

Description of first aid measures

General advice:

Immediately remove contaminated clothing.

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If inhaled:

Remove the affected individual into fresh air and keep the person calm. Assist in breathing if necessary. Immediate medical attention required.

If on skin:

Wash affected areas thoroughly with soap and water. If irritation develops, seek medical attention.

If in eyes:

Immediately wash affected eyes for at least 15 minutes under running water with eyelids held open, consult an eye specialist.

If swallowed:

Immediately rinse mouth and then drink plenty of water, do not induce vomiting, seek medical attention. Never induce vomiting or give anything by mouth if the victim is unconscious or having convulsions.

Most important symptoms and effects, both acute and delayed

Symptoms: The most important known symptoms and effects are described in the labelling (see section 2) and/or in section 11. Further important symptoms and effects are so far not known.

Indication of any immediate medical attention and special treatment needed

Note to physician

Treatment:

Inhale corticosteroid dose aerosol. Treat according to symptoms (decontamination, vital functions), no known specific antidote, administer corticosteroid dose aerosol to prevent pulmonary edema.

5. Fire-Fighting Measures

Extinguishing media

Suitable extinguishing media: dry powder, foam

Special hazards arising from the substance or mixture

Hazards during fire-fighting: harmful vapors

Evolution of fumes/fog. The substances/groups of substances mentioned can be released in case of fire.

Advice for fire-fighters

Protective equipment for fire-fighting:

Firefighters should be equipped with self-contained breathing apparatus and turn-out gear.

Further information:

The degree of risk is governed by the burning substance and the fire conditions. Contaminated extinguishing water must be disposed of in accordance with official regulations.

Impact Sensitivity:

Remarks:

Based on the chemical structure there is no shock-sensitivity.



6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Environmental precautions

This product is regulated by CERCLA ('Superfund').

Methods and material for containment and cleaning up

Spills should be contained, solidified, and placed in suitable containers for disposal.

7. Handling and Storage

Precautions for safe handling

Keep away from sources of ignition - No smoking.

Protection against fire and explosion: Avoid all sources of ignition: heat, sparks, and open flame.

Conditions for safe storage, including any incompatibilities

Further information on storage conditions: Keep container tightly closed and dry; store in a cool place.

8. Exposure Controls/Personal Protection

Control Parameter

Component	No. CAS	Value	Control Parameter	Base
1,6-hexamethylen diisocianato homopolimer	28182-81-2	TWA	.0050 ppm	Límit umbral of ACGIH Values (TLV)
2-metoxi-1-acetate methyethyl	108-65-6	STEL	100 ml/m3	

Personal protective equipment

Respiratory protection:

Respiratory protection in case of vapor/aerosol release. Combination filter for gases/vapors of organic compounds and solid and liquid particles.

Eye protection:

Tightly fitting safety goggles (chemical goggles) and face shield.

Body protection:

Impermeable protective clothing

General safety and hygiene measures:

Handle in accordance with good industrial hygiene and safety practice.



9. Physical and Chemical Properties

Form: Viscous liquid Odor: Caracteristic

Color: colorless to slightly yellow

pH value: not applicable
Melting point: approx. -70 °C
Boiling range: 300 - 355 °C
Flash point: 208 °C
Flammability: not flammable

Lower explosion limit: As a result of our experience with this product and our knowledge of its composition we

do not expect any hazard if the product is used appropriately and in accordance with

the intended use.

Upper explosion limit: As a result of our experience with this product and our knowledge of its composition we

do not expect any hazard if the product is used appropriately and in accordance with

the intended use.

Autoignition: 443 °C

Vapor pressure:0.0001 mbar (20 °C)Density:1.166 g/cm3 (20 °C)Relative density:1.166 (20 °C)Vapor density:not determined

Partitioning 9.81

coefficient noctanel/water (log

Pow):

Self-ignition Based on its structural properties the product is not classified as self- igniting.

temperature:

Thermal 125 °C, 550 J/g decomposition: 405 °C, > 130 kJ/kg 20 - 145 °C, 0 kJ/kg

Viscosity, dynamic: 2.5 - 4 Pas (23 °C)

Solubility in water: Reacts with water.

Miscibility with water: Reacts with water.

Evaporation rate: not determined

10. Stability and Reactivity

Reactivity

Oxidizing properties:

Based on its structural properties the product is not classified as oxidizing.

Chemical stability

The product is stable if stored and handled as prescribed/indicated.

Possibility of hazardous reactions

Reacts with alcohols. Reacts with amines. Reacts with substances which contain active hydrogen.

Reacts with water, with formation of carbon dioxide. The formation of gaseous decomposition products builds up pressure in tightly closed containers.

Conditions to avoid

Avoid moisture. See MSDS section 7 - Handling and storage.



Incompatible materials

Alcohols, amines

Hazardous decomposition products

Decomposition products:

Hazardous decomposition products: No hazardous decomposition products if stored and handled as prescribed/indicated.

Thermal decomposition:

125 °C, 2.5 K/min (DSC (DIN 51007)) 405 °C, 2.5 K/min (DSC (DIN 51007)) 20 - 145 °C (Warm storage test)

No exothermic decomposition within the mentioned temperature range.

11. Toxicological information

Primary routes of exposure

Routes of entry for solids and liquids are ingestion and inhalation but may include eye or skin contact. Routes of entry for gases include inhalation and eye contact. Skin contact may be a route of entry for liquefied gases.

Acute Toxicity/Effects

Acute toxicity

Assessment of acute toxicity: Virtually nontoxic after a single ingestion. Virtually nontoxic after a single skin contact. Of moderate toxicity after short-term inhalation.

Oral

Type of value: LD50 Species: rat (female)

Value: > 2,500 mg/kg (OECD Guideline 423)

No mortality was observed.

Inhalation

Type of value: LC50 Species: rat (male/female)

Value: 0.467 mg/l (OECD Guideline 403)

Exposure time: 4 h

The test result applies only to the substance transferred into repairable aerosol (particles < $20 \mu m$).

Dermal

Type of value: LD50 Species: rat (male/female) Value: > 2,000 mg/kg

Assessment other acute effects

Assessment of STOT single: Causes temporary irritation of the respiratory tract.

Irritation / corrosion

Assessment of irritating effects: May cause slight irritation to the skin. May cause slight irritation to the eyes.

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Skin

Species: rabbit

Result: Slightly irritating.
Method: OECD Guideline 404

Eye

Species: rabbit

Result: Slightly irritating.
Method: OECD Guideline 405

Sensitization

Assessment of sensitization: Caused skin sensitization in animal studies.

Guinea pig maximization test

Result: sensitizing

Sensitizing effect in animal tests

Aspiration Hazard

No aspiration hazard expected.

Chronic Toxicity/Effects

Repeated dose toxicity

Assessment of repeated dose toxicity: After repeated exposure the prominent effect is local irritation.

Genetic toxicity

Assessment of mutagenicity: The substance was not mutagenic in bacteria. The substance was not mutagenic in mammalian cell culture.

Carcinogenicity

Assessment of carcinogenicity: Study scientifically not justified.

Reproductive toxicity

Assessment of reproduction toxicity: Study scientifically not justified.

Teratogenicity

Assessment of teratogenicity: Study scientifically not justified.

Symptoms of Exposure

The most important known symptoms and effects are described in the labelling (see section 2) and/or in section 11. Further important symptoms and effects are so far not known.

12. Ecological Information

Toxicity

Aquatic toxicity

Assessment of aquatic toxicity: There is a high probability that the product is not acutely harmful to

aquatic organisms. The inhibition of the degradation activity of activated sludge is not anticipated when introduced to biological

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Toxicity to fish

treatment plants in appropriate low concentrations. The product may hydrolyse. The test result may be partially due to degradation products. LC0 (96 h) >= 100 mg/l, Brachydanio rerio (OECD 203; ISO 7346; 92/69/EEC, C.1, static) The product may hydrolyse. The test result may be partially due to degradation products. The product has low solubility in the test medium. An evaluate has been tested. Nominal concentration.

Aquatic invertebrates

EL50 (48 h) 127 mg/l, Daphnia magna (Directive 92/69/EEC, C.2, ctatic)

Nominal concentration. The product may hydrolyse. The test result may be partially due to degradation products.

Aquatic plants EC50 (72 h) > 1,000 mg/l (growth rate), Scenedesmus subspicatus

(OECD Guideline 201, static) Nominal concentration. The product may hydrolyze. The test result may be partially due to degradation products.

Chronic toxicity to fish Study not necessarily due to exposure considerations.

Chronic toxicity to aquatic invertebrates Study not necessarily due to exposure considerations.

Assessment of terrestrial toxicity Study not necessarily due to exposure considerations.

Microorganisms/Effect on activated sludge

Toxicity to microorganisms OECD Guideline 209 static activated sludge of a predominantly

domestic sewage/EC20 (3 h): 880 mg/l

Nominal concentration. The product may hydrolyze. The test result

may be partially due to degradation products.

Persistence and degradability

Assessment biodegradation and

elimination (H2O)

Poorly biodegradable. The product is unstable in water. The

elimination data also refer to products of hydrolysis.

Elimination information

1 % BOD of the ThOD (28 d) (OECD 301D; EEC 92/69, C.4-E)

(aerobic, activated sludge, domestic,

non-adapted)

Assessment of stability in water

In contact with water the substance will

hydrolyze rapidly.

Information on Stability in Water (Hydrolysis) t1/2 < 1 h, (OECD Guideline 111, pH 4) t1/2 < 1 h, (OECD Guideline 111, pH 7) t1/2 < 1 h, (OECD Guideline 111, pH 9)

Bioaccumulative potential

Assessment bioaccumulation potential Significant accumulation in organisms is not to be expected.

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The product has not been tested. The statement has been derived

from the structure of the product.

Bioaccumulation potential Bioconcentration factor: 367.7 (calculated)

Analogous: Assessment derived from products with similar chemical

character.

Mobility in soil

Assessment transport between environmental compartments

The substance will not evaporate into the atmosphere from the water

surface.

No data available.

Additional information

Other ecotoxicological advice: Do not release untreated into natural waters. The local regulations on

waste-water treatment must be followed.

13. Disposal considerations

Waste disposal of substance:

Dispose of in a licensed facility. Do not discharge into waterways or sewer systems without proper authorization.

Container disposal:

Dispose of in a licensed facility. Recommend crushing, puncturing or other means to prevent unauthorized use of used containers.

14. Transport Information

No. UN Non-Regulated Material

Official definition of transport of the UN Paint related material

Class No applicable

Group of container/packaging No applicable

Environmental risks No applicable.

Special cautions for the user No data available.

Bulk Transport No applicable.



15. Regulatory Information

Specific regulation/legislation on safety, health and environment for substance or mixture.

SARA 355 (substances extremely dangerous)

None of the ingredients are listed

SARA 313

None of the ingredients are listed

TSCA (Law of Control of Toxic Substances)

108-65-2 2-metoxy-1-acetate of methyl ethyl

Proposition 65.

Chemists that knows that they cause cancer

None of the ingredients are listed

Chemists that knows that they cause reproductive toxicity in women

None of the ingredients are listed.

Chemists that knows that cause reproductive toxicity in humans

None of the ingredients are Listed.

Chemists that knows that causing developing toxicity

None of the ingredients are listed

Categories cancerogenic

EPA (Agency of environmental Protection)

Any of the ingredients this enlisted.

TLV (Value Limit of Threshold Established by ACGIH)

77-58-7 Dibutyltin Dilaurate

NIOSH-Ca (National institute for the Health and Labor Security)

Any of the ingredients this enlisted.

National Regulation

The product is subject to being classified according to the latest version of regulation on hazardous substances

State right to know

All ingredients are listed.

Chemical safety assessment:

A chemical safety assessment has not yet been done it.



16. Another information

Additional information

The information and recommendations in this safety sheet with, to our best know and understand, precise to the date of his expedition. At all the here included will have to be considered to create guarantee, expresses or implicit and will not establish contractual relation legally validates. It is responsibility of the user determine the applicability of this information and the suitability of the material or product for any purpose.