



Sigma Inks  
12113 Kirkham Road  
Poway, CA 92064  
USA

# Safety Data Sheet (SDS)

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 06/29/2015

Reviewed on 06/29/2015

## 1 Identification

- **Product identifier**
- **Trade name: MP Process Colors Series**
- **Relevant identified uses of the substance or mixture and uses advised against**  
No further relevant information available.
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
Sigma Inks (US)  
12113 Kirkham Road  
Poway, CA 92064 USA  
Phone: (888) 424-9300  
Website: [www.sigmainks.com](http://www.sigmainks.com) or contact distributor: [www.printexusa.com](http://www.printexusa.com)
- **Emergency telephone number:**  
Chemtrec (US): (800) 424-9300  
Chemtrec (Outside US): (703) 527-3887 (Collect calls accepted)

## 2 Hazard(s) identification

- **Classification of the substance or mixture**  
Flam. Liq. 4 H227 Combustible liquid.
- **Label elements**
- **GHS label elements**  
The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms** Non-Regulated Material
- **Signal word** Warning
- **Hazard statements**  
Combustible liquid.
- **Precautionary statements**  
Keep away from flames and hot surfaces. – No smoking.  
Wear protective gloves / eye protection / face protection.  
In case of fire: Use for extinction: CO2, powder or water spray.  
Store in a well-ventilated place. Keep cool.  
Dispose of contents/container in accordance with local/regional/national/international regulations.
- **Unknown acute toxicity:**  
42 percent of the mixture consists of ingredient(s) of unknown toxicity.
- **Classification system:**
- **NFPA ratings (scale 0 - 4)**



- **HMIS-ratings (scale 0 - 4)**



- **Hazard(s) not otherwise classified (HNOC):** None known

## 3 Composition/information on ingredients

- **Chemical characterization: Mixtures**
- **Description:** Mixture of substances listed below with nonhazardous additions.

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<b>· Dangerous Components:</b>		
CAS: 763-69-9 RTECS: UF 3325000	Ethyl 3-ethoxypropionate ⚠ Flam. Liq. 3, H226	28-31%
CAS: 108-94-1 RTECS: GW 1050000	Cyclohexanone ⚠ Flam. Liq. 3, H226; ⚠ Acute Tox. 4, H332	18-27%
CAS: 9002-86-2 RTECS: KV0350000	polyvinyl chloride ⚠ STOT SE 3, H335	7-17%
CAS: 108-65-6	2-methoxy-1-methylethyl acetate ⚠ Flam. Liq. 3, H226	7-10%
	Pigment ⚠ STOT SE 3, H335	2-6%

## 4 First-aid measures

- **Description of first aid measures**
- **After inhalation:** Supply fresh air; consult doctor in case of complaints.
- **After skin contact:** Generally the product does not irritate the skin.
- **After eye contact:**  
Rinse opened eye for several minutes under running water.  
If eye irritation occurs, consult a doctor.
- **After swallowing:** If swallowed and symptoms occur, consult a doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed:** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**  
No further relevant information available.

## 5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:** CO2, sand, extinguishing powder. Do not use water.
- **For safety reasons unsuitable extinguishing agents:** Water
- **Special hazards arising from the substance or mixture**  
Combustible liquid. Vapors can travel to a source of ignition and flash back.  
Explosive mixtures may occur at temperatures at or above flashpoint.
- **Advice for firefighters**
- **Protective equipment:**  
As in any fire, wear self-contained breathing apparatus pressure-demand (NIOSH approved or equivalent), and full protective gear to prevent contact with skin and eyes.

## 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures** Not required.
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**  
Absorb with liquid-binding material (i.e. sand, diatomite, acid binders, universal binders, sawdust).  
Do not flush with water or aqueous cleansing agents  
Dispose of the collected material according to regulations.
- **Reference to other sections**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

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**7 Handling and storage**

- **Handling:**
- **Precautions for safe handling** No special precautions are necessary if used correctly.
- **Information about protection against explosions and fires:** Protect from heat.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Protect from heat and direct sunlight.
- **Specific end use(s)** No further relevant information available.

**8 Exposure controls/personal protection**

- **Additional information about design of technical systems:** No further data; see section 7.
- **Control parameters**

· **Components with occupational exposure limits:**

**108-94-1 Cyclohexanone**

PEL	Long-term value: 200 mg/m <sup>3</sup> , 50 ppm
REL	Long-term value: 100 mg/m <sup>3</sup> , 25 ppm Skin
TLV	Long-term value: 50 mg/m <sup>3</sup> , 20 ppm Skin

**108-65-6 2-methoxy-1-methylethyl acetate**

WEEL	Long-term value: 50 ppm
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· **Ingredients with biological limit values:**

**108-94-1 Cyclohexanone**

BEI	80 mg/L urine end of shift at end of workweek 1.2-Cyclohexanediol with hydrolysis (nonspecific, semi-quantitative)
	8 mg/L urine end of shift Cyclohexanol with hydrolysis (nonspecific, semi-quantitative)

- **Additional information:** The lists that were valid during the creation of this SDS were used as basis.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**  
The usual precautionary measures for handling chemicals should be followed.  
Wash hands before breaks and at the end of work.
- **Breathing equipment:** Not required.
- **Protection of hands:** Not required.

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· **Eye protection:**



Goggles recommended during refilling.

\* **9 Physical and chemical properties**

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

**Form:** Liquid  
**Color:** See product specification

· **Odor:** Characteristic

· **Odor threshold:** Not determined.

· **pH-value:** Not determined.

· **Change in condition**

**Melting point/Melting range:** Not determined.  
**Boiling point/Boiling range:** 146 °C (295 °F)

· **Flash point:** 43 °C (109 °F)

· **Flammability (solid, gaseous):** Not applicable.

· **Ignition temperature:** 315 °C (599 °F)

· **Decomposition temperature:** Not determined.

· **Auto igniting:** Product is not self-igniting.

· **Danger of explosion:** Product is not explosive. However, formation of explosive air/vapor mixtures are possible.

· **Explosion limits:**

**Lower:** 1.1 Vol %  
**Upper:** 9.8 Vol %

· **Vapor pressure @ 20 °C (68 °F):** 5 hPa (4 mm Hg)

· **Density:**

**Relative density** Not determined.  
**Vapor density** Not determined.  
**Evaporation rate** Not determined.

· **Solubility in / Miscibility with**

**Water:** Not miscible or difficult to mix.

· **Partition coefficient (n-octanol/water):** Not determined.

· **Viscosity:**

**Dynamic:** Not determined.  
**Kinematic:** Not determined.

· **Solvent content:**

**Organic solvents:** 73 %  
**VOC content:** 73 %

· **Other information** No further relevant information available.



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## 10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability** Stable under normal conditions.
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** Heat, flame and ignition sources.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

## 11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

· **LD/LC50 values that are relevant for classification:**

763-69-9 Ethyl 3-ethoxypropionate		
Oral	LD50	5000 mg/kg (rat)
Dermal	LD50	4080 mg/kg (rabbit)
Inhalative	LC50/4 h	>998 mg/l (rat)
	LC50/96 hours	67.26 mg/l (Trout)
108-94-1 Cyclohexanone		
Oral	LD50	1535 mg/kg (rat)
Dermal	LD50	948 mg/kg (rabbit)
Inhalative	LC50/4 h	8000 mg/l (rat)
	LC50/96 hours	491.475 mg/l (Trout)
	LC50/48 hrs	257.42 mg/l (daphnia)
108-65-6 2-methoxy-1-methylethyl acetate		
Oral	LD50	8532 mg/kg (rat)
Inhalative	LC50/4 h	35.7 mg/l (rat)
	LC50/96 hours	129.92 mg/l (Trout)
	LC50/48 hrs	316.57 mg/l (daphnia)

- **Primary irritant effect:**
- **on the skin:** No irritating effect.
- **on the eye:** No irritating effect.
- **Additional toxicological information:**
- **Carcinogenic categories**
- **IARC (International Agency for Research on Cancer)**
  - Group 1 - Carcinogenic to humans
  - Group 2A - Probably carcinogenic to humans
  - Group 2B - Possibly carcinogenic to humans
  - Group 3 - Not classifiable as to its carcinogenicity to humans
  - Group 4 - Probably not carcinogenic to humans

108-94-1	Cyclohexanone	3
9002-86-2	polyvinyl chloride	3

- **NTP (National Toxicology Program)**
- None of the ingredients are listed.



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· **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients are listed.

## 12 Ecological information

· **Toxicity**

· **Aquatic toxicity:**

**763-69-9 Ethyl 3-ethoxypropionate**

EC50	75.95 mg/l (Green algae) (96 Hr)
	785 mg/l (daphnia)

**108-94-1 Cyclohexanone**

EC50	137.349 mg/l (Green algae) (96 hr)
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**108-65-6 2-methoxy-1-methylethyl acetate**

EC50	170.43 mg/l (Green algae) (96 Hr)
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- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:** Not known to be hazardous to water.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

## 13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:** Recycle or dispose with household trash.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

## \*14 Transport information

- **UN-Number** UN1210
- **DOT, ADR, IMDG, IATA** UN1210
- **UN proper shipping name** Printing ink
- **DOT** UN1210 Printing ink
- **ADR** PRINTING INK
- **IMDG, IATA**
- **Transport hazard class(es)**
- **DOT**



- **Class** 3 Flammable liquids

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**Trade name: MP Process Colors Series**

· **Label** 3

· **ADR**



· **Class** 3 (F1) Flammable liquids  
· **Label** 3

· **IMDG, IATA**



· **Class** 3 Flammable liquids  
· **Label** 3  
· **Packing group**  
· **DOT, ADR, IMDG, IATA** III  
· **Environmental hazards:** Not applicable.  
· **Special precautions for user** Warning: Flammable liquids  
· **Danger code (Kemler):** 30  
· **EMS Number:** F-E,S-D  
· **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code** Not applicable.

· **Transport/Additional information:**

· **DOT**  
· **Quantity limitations** On passenger aircraft/rail: 60 L  
On cargo aircraft only: 220 L

· **ADR**

· **Excepted quantities (EQ)** Code: E1  
Maximum net quantity per inner packaging: 30 ml  
Maximum net quantity per outer packaging: 1000 ml

· **IMDG**

· **Limited quantities (LQ)** 5L  
· **Excepted quantities (EQ)** Code: E1  
Maximum net quantity per inner packaging: 30 ml  
Maximum net quantity per outer packaging: 1000 ml  
· **UN "Model Regulation":** UN1210, Printing ink, 3, III

## 15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**  
· **Sara**

· **Section 355 (extremely hazardous substances):**  
None of the ingredients are listed.

· **Section 313 (Specific toxic chemical listings):**  
None of the ingredients are listed.



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<b>· TSCA (Toxic Substances Control Act):</b>	
763-69-9	Ethyl 3-ethoxypropionate
108-94-1	Cyclohexanone
28262-63-7	Acrylic Resin
9002-86-2	polyvinyl chloride
108-65-6	2-methoxy-1-methylethyl acetate
68957-00-6	Additive 54

**· California Proposition 65**  
**· Chemicals known to cause cancer:**  
None of the ingredients are listed.

**· Chemicals known to cause reproductive toxicity for females:**  
None of the ingredients are listed.

**· Chemicals known to cause reproductive toxicity for males:**  
None of the ingredients are listed.

**· Chemicals known to cause developmental toxicity:**  
None of the ingredients are listed.

**· Carcinogenic categories**  
**· EPA (Environmental Protection Agency)**  
None of the ingredients are listed.

<b>· TLV (Threshold Limit Value established by ACGIH)</b>		
108-94-1	Cyclohexanone	A3
9002-86-2	polyvinyl chloride	A4

**· NIOSH-Ca (National Institute for Occupational Safety and Health)**  
None of the ingredients are listed.

**· GHS label elements**  
The product is classified and labeled according to the Globally Harmonized System (GHS).  
**· Hazard pictograms** Non-Regulated Material  
**· Signal word** Warning  
**· Hazard statements**  
Combustible liquid.  
**· Precautionary statements**  
Keep away from flames and hot surfaces. – No smoking.  
Wear protective gloves / eye protection / face protection.  
In case of fire: Use for extinction: CO2, powder or water spray.  
Store in a well-ventilated place. Keep cool.  
Dispose of contents/container in accordance with local/regional/national/international regulations.

**· National regulations:**  
The product is subject to be classified according with the latest version of the regulations on hazardous substances.

**· State Right to Know**  
All ingredients are listed.

**· Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

## 16 Other information

The information and recommendations in this safety data sheet are, to the best of our knowledge, accurate as of the date of issue. Nothing herein shall be deemed to create warranty, expressed or implied, and shall not  
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establish a legally valid contractual relationship. It is the responsibility of the user to determine applicability of this information and the suitability of the material or product for any particular purpose.

· **Date of preparation / last revision** 06/29/2015 / 2

· **Abbreviations and acronyms:**

ADR: The European Agreement concerning the International Carriage of Dangerous Goods by Road

ADN: The European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Flam. Liq. 3: Flammable liquids, Hazard Category 3

Flam. Liq. 4: Flammable liquids, Hazard Category 4

Acute Tox. 4: Acute toxicity, Hazard Category 4

STOT SE 3: Specific target organ toxicity - Single exposure, Hazard Category 3

· **\* Data compared to the previous version altered.**

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